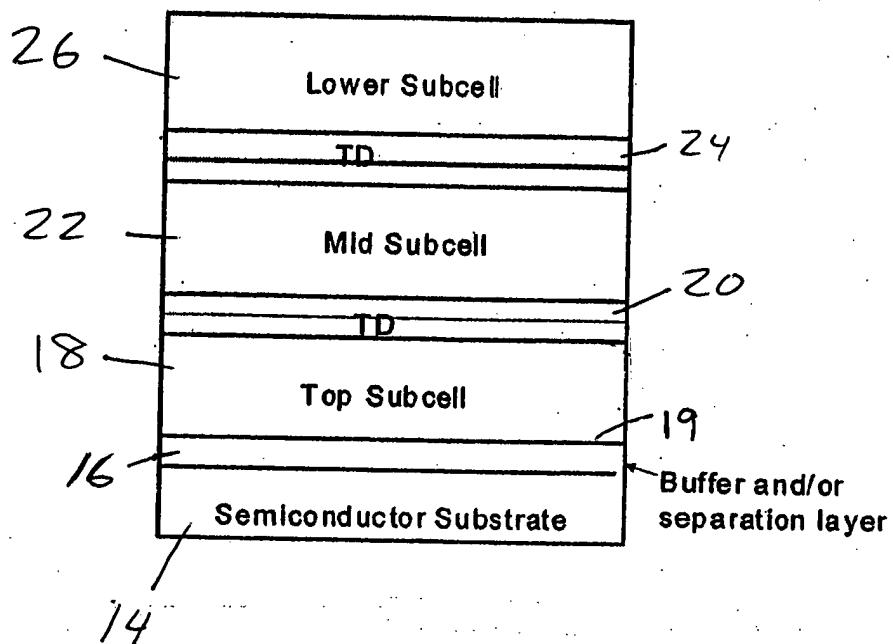


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FIG. 1



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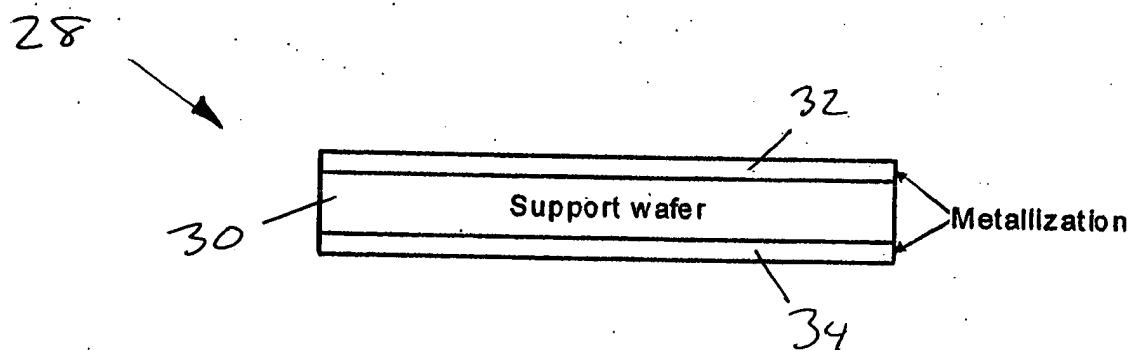


FIG. 2

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Fig. 3

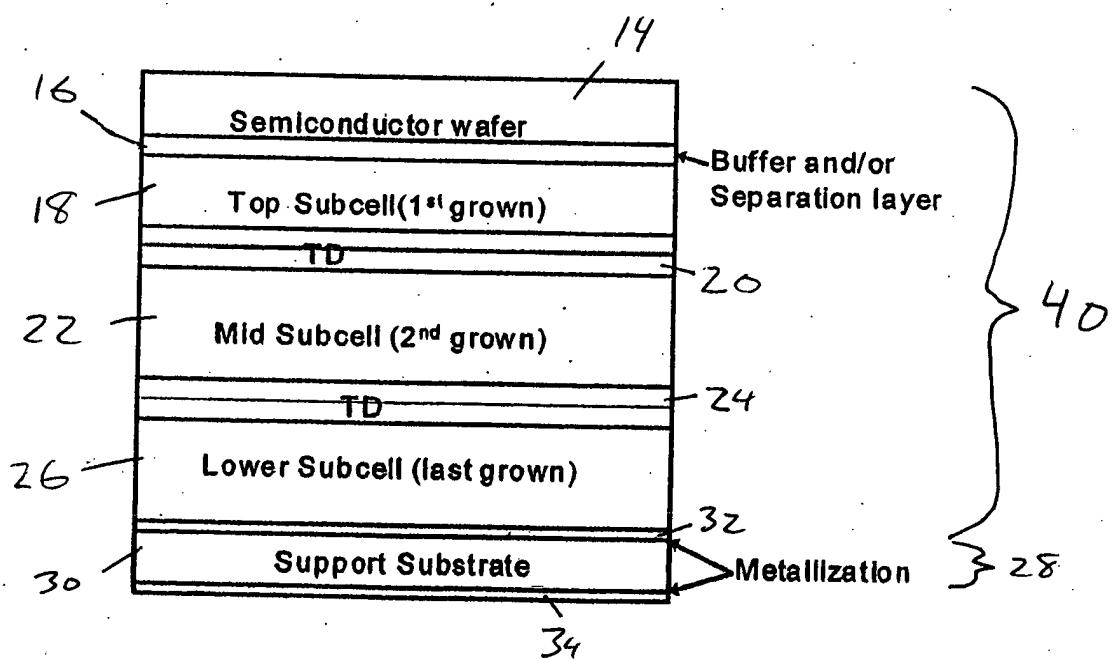
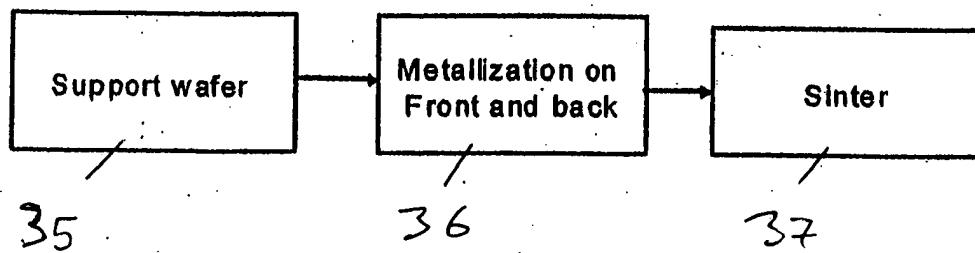


Fig. 4

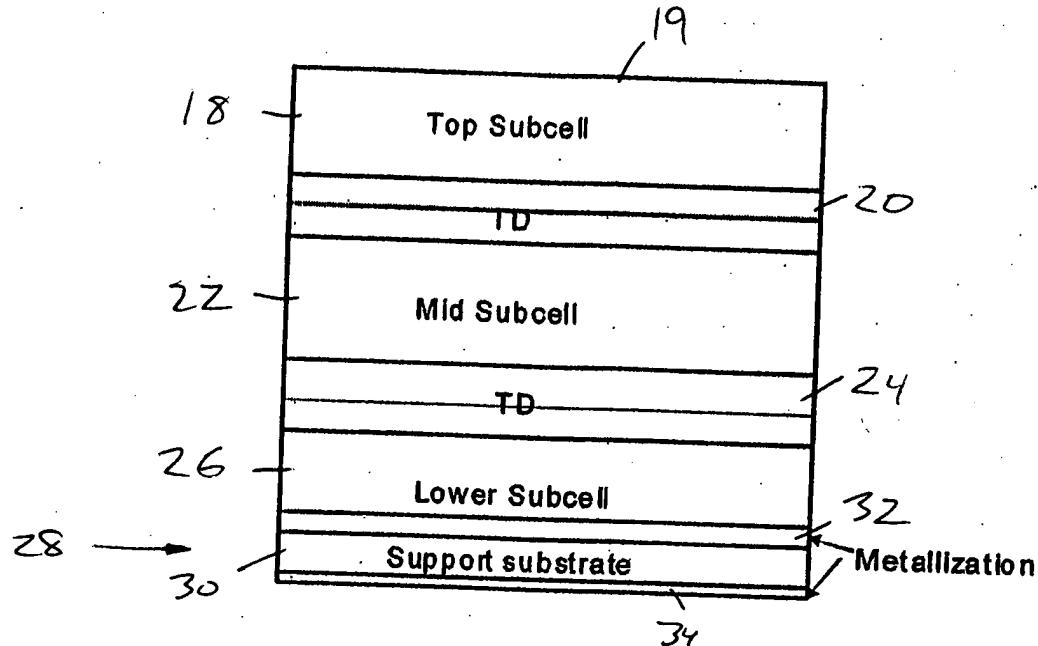
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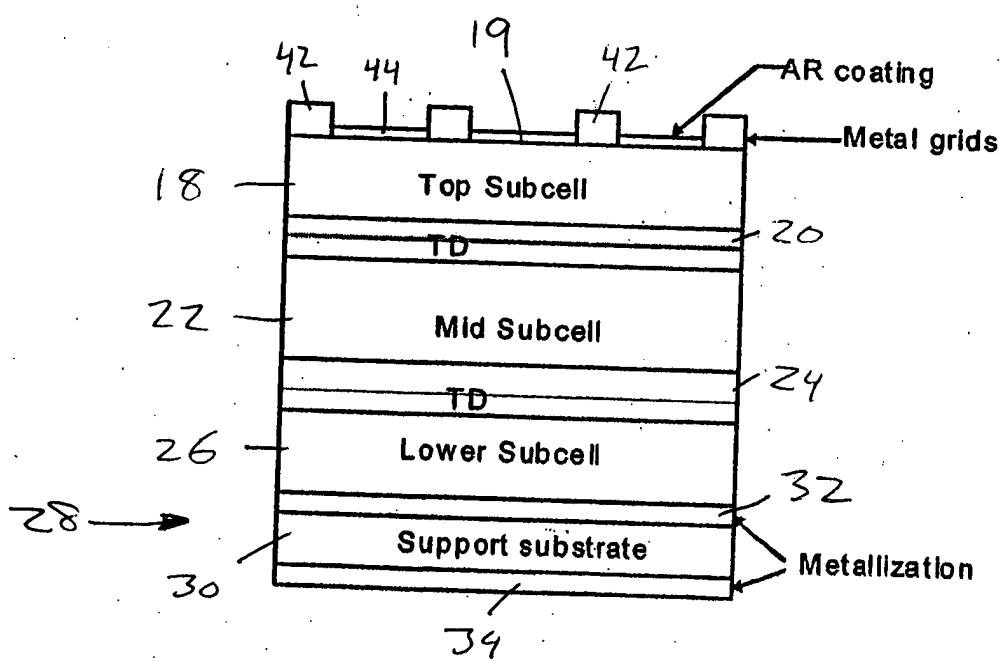
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FIG. 5



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FIG. 6



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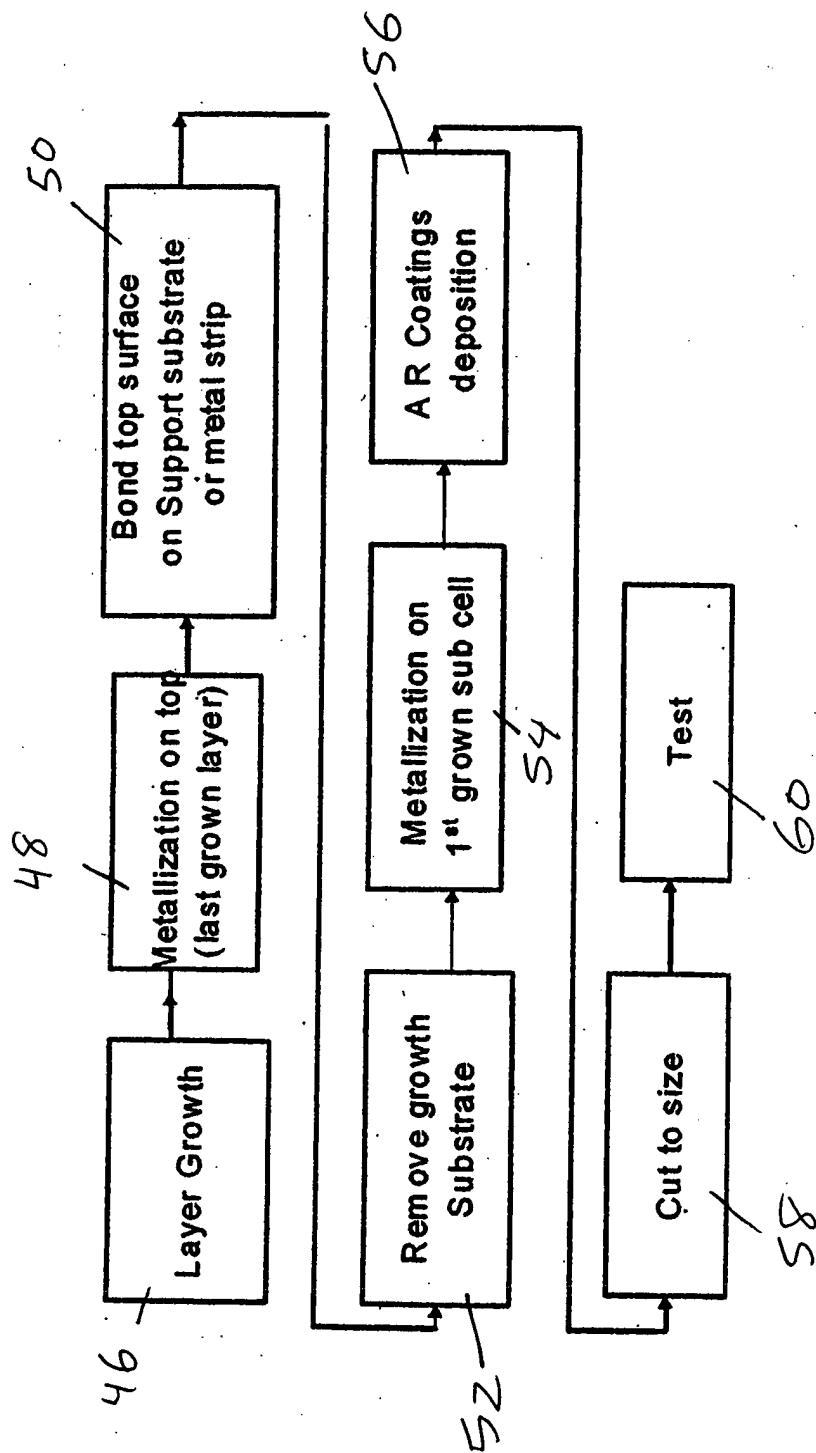


Fig 7

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OF FORMING SAME

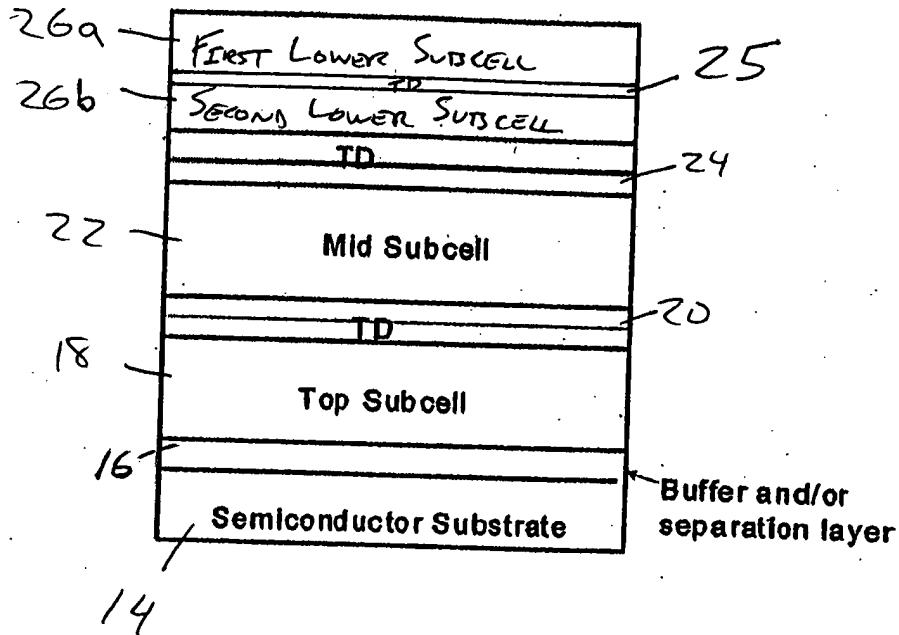
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FIG. 8



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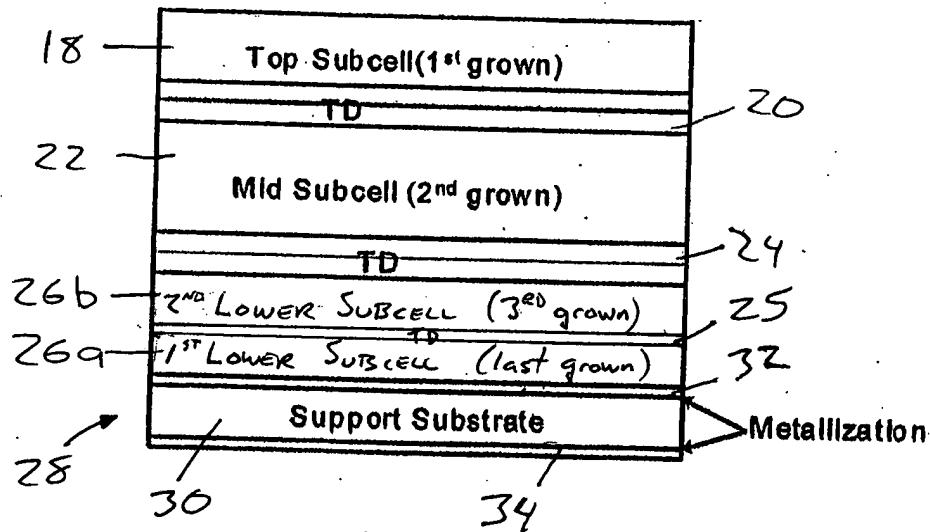


FIG. 9

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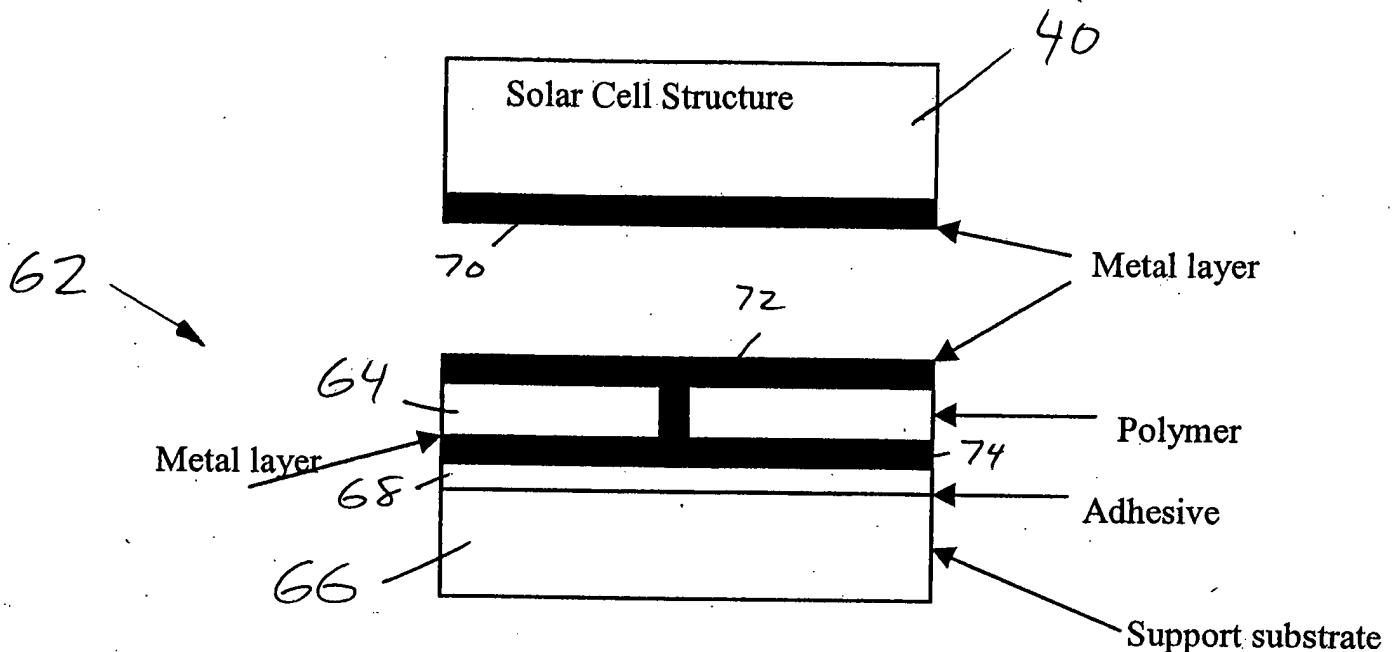


FIG. 10

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